



**IMF18-08BPPNCOS**

**IMF**

**INDUCTIVE PROXIMITY SENSORS**

**SICK**  
Sensor Intelligence.



### Ordering information

Type	part no.
IMF18-08BPPNC0S	1076665

**Included in delivery:** BEF-MU-M18N1 (1)

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

Illustration may differ



### Detailed technical data

#### Features

<b>Housing</b>	Metric
<b>Housing</b>	Standard design
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range S<sub>n</sub></b>	8 mm
<b>Safe sensing range S<sub>a</sub></b>	6.48 mm
<b>Installation type</b>	Quasi-flush <sup>1)</sup>
<b>Switching frequency</b>	1,000 Hz
<b>Connection type</b>	Male connector M12, 4-pin <sup>2)</sup>
<b>Switching output</b>	PNP
<b>Switching output detail</b>	PNP
<b>Output function</b>	Complementary
<b>Electrical wiring</b>	DC 4-wire
<b>Enclosure rating</b>	IP68 <sup>3)</sup> IP69K <sup>4)</sup>
<b>Special features</b>	Resistant to cleaning agents, IO-Link, Temperature resistance
<b>Special applications</b>	Hygienic and washdown zones, Difficult application conditions

<sup>1)</sup> When installed in conductive materials, the sensors must protrude by distance E (E = 2 mm).

<sup>2)</sup> With gold plated contact pins.

<sup>3)</sup> According to EN 60529.

<sup>4)</sup> According to ISO 20653:2013-03.

<b>Items supplied</b>	Mounting nut, V4A stainless steel (2x)
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- 1) When installed in conductive materials, the sensors must protrude by distance E (E = 2 mm).
- 2) With gold plated contact pins.
- 3) According to EN 60529.
- 4) According to ISO 20653:2013-03.

#### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 2 V <sup>1)</sup>
<b>Hysteresis</b>	3 % ... 20 %
<b>Reproducibility</b>	≤ 2 % <sup>2) 3)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>No load current</b>	≤ 10 mA
<b>Short-circuit protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	100 g / 2 ms / 500 cycles; 150 g / 1 Mio cycles; 10 Hz ... 55 Hz / 1 mm; 55 Hz ... 500 Hz / 60 g
<b>Ambient operating temperature</b>	-40 °C ... +100 °C
<b>Housing material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Sensing face material</b>	Plastic, LCP
<b>Housing length</b>	65 mm
<b>Thread length</b>	47 mm
<b>Tightening torque, max.</b>	Typ. 90 Nm
<b>Protection class</b>	III
<b>UL File No.</b>	E181493

<sup>1)</sup> At I<sub>a</sub> max.

<sup>2)</sup> Supply voltage U<sub>B</sub> and constant ambient temperature T<sub>a</sub>.

<sup>3)</sup> Of S<sub>r</sub>.

#### Safety-related parameters

<b>MTTF<sub>D</sub></b>	1,687 years
<b>DC<sub>avg</sub></b>	0 %
<b>T<sub>M</sub> (mission time)</b>	20 years

#### Communication interface

<b>Communication interface</b>	IO-Link V1.0
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Process data length</b>	1 Byte
<b>Process data structure</b>	Bit 0 = Sr reached Bit 1 = Sa reached

#### Reduction factors

<b>Note</b>	The values are reference values which may vary
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<b>Stainless steel (V2A, 304)</b>	Approx. 0.55
<b>Aluminum (Al)</b>	Approx. 0.24
<b>Copper (Cu)</b>	Approx. 0.19
<b>Brass (Br)</b>	Approx. 0.24

#### Installation note

<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	9 mm
<b>B</b>	18 mm
<b>C</b>	18 mm
<b>D</b>	24 mm
<b>E</b>	2 mm
<b>F</b>	64 mm

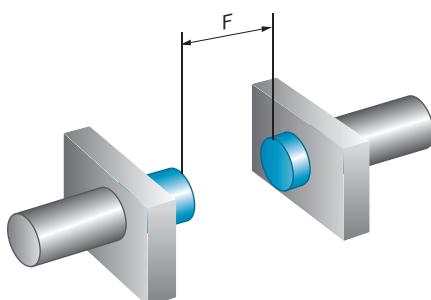
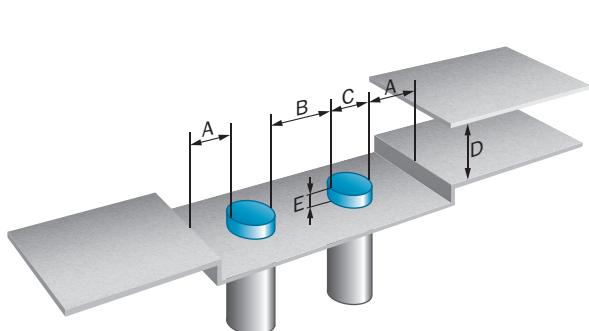
#### Certificates

<b>EU declaration of conformity</b>	✓
<b>UK declaration of conformity</b>	✓
<b>ACMA declaration of conformity</b>	✓
<b>Moroccan declaration of conformity</b>	✓
<b>China RoHS</b>	✓
<b>ECOLAB certificate</b>	✓
<b>FDA certificate</b>	✓
<b>cULus certificate</b>	✓
<b>IO-Link</b>	✓

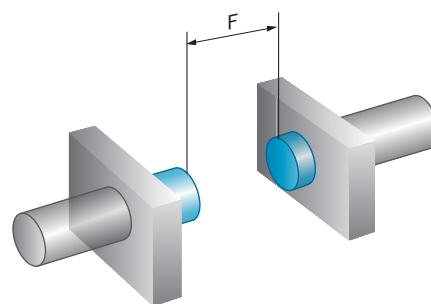
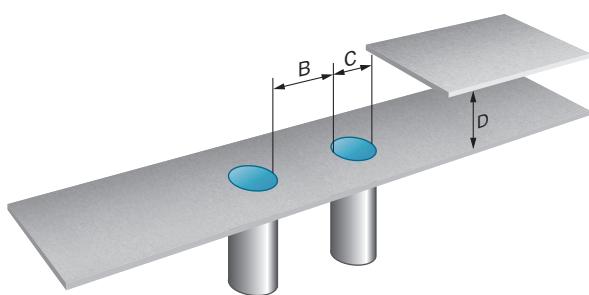
#### Classifications

<b>ECLASS 5.0</b>	27270101
<b>ECLASS 5.1.4</b>	27270101
<b>ECLASS 6.0</b>	27270101
<b>ECLASS 6.2</b>	27270101
<b>ECLASS 7.0</b>	27270101
<b>ECLASS 8.0</b>	27270101
<b>ECLASS 8.1</b>	27270101
<b>ECLASS 9.0</b>	27270101
<b>ECLASS 10.0</b>	27270101
<b>ECLASS 11.0</b>	27270101
<b>ECLASS 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

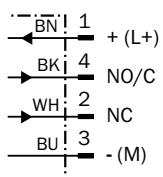
Installation note Quasi-flush installation



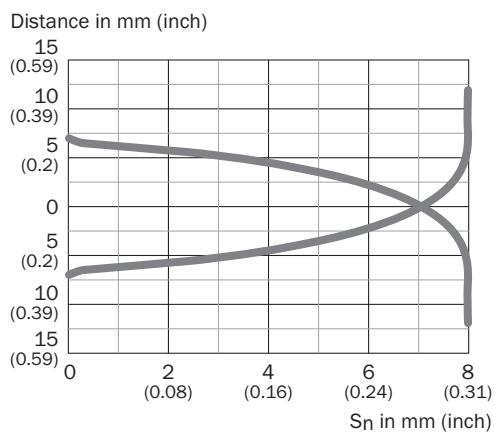
Installation note Flush installation



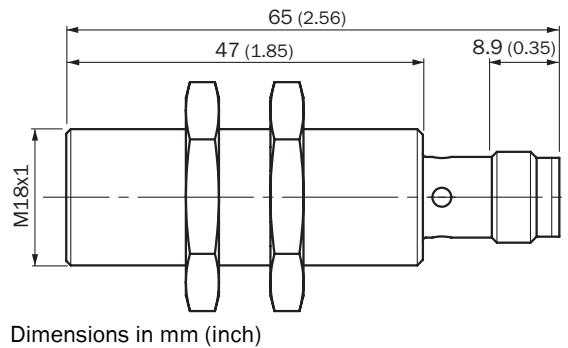
Connection diagram Cd-455



### Response diagram



### Dimensional drawing IMF18, flush



## Recommended accessories

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

	<b>Brief description</b>	<b>Type</b>	<b>part no.</b>
<b>Mounting systems</b>			
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for M18 sensors</li> <li><b>Material:</b> Steel</li> <li><b>Details:</b> Steel, zinc coated</li> <li><b>Items supplied:</b> Without mounting hardware</li> <li><b>Suitable for:</b> GR18, V180-2, V18, W15, Z1, Z2</li> </ul>	BEF-WN-M18	5308446
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting plate for M18 sensors</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel</li> <li><b>Items supplied:</b> Without mounting hardware</li> </ul>	BEF-WG-M18N	5320948
	<ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for M18 sensors</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel</li> <li><b>Items supplied:</b> Without mounting hardware</li> </ul>	BEF-WN-M18N	5320947
	<ul style="list-style-type: none"> <li><b>Description:</b> Plate N06N for universal clamp bracket, M18</li> <li><b>Material:</b> Stainless steel, stainless steel</li> <li><b>Details:</b> Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp)</li> <li><b>Items supplied:</b> Universal clamp (5322627), mounting hardware</li> <li><b>Usable for:</b> MH15, MH15V, V180-2, V18V, W15, GR18, V18, V18 Laser, V12-2, SimpleSense, SureSense, M18 round sensors</li> </ul>	BEF-KHS-N06N	2051622

	<b>Brief description</b>	<b>Type</b>	<b>part no.</b>
connectors and cables			
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-G02MRN	6058291
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-G05MRN	6058476
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-W02MRN	6058474
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-W05MRN	6058477
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-L02MRN	6058482
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Connection systems:</b> Flying leads</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2), only suitable for PNP sensors</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DOL-1204-L05MRN	6058483
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> </ul>	DSL-1204-G02MRN	6058499

	<b>Brief description</b>	<b>Type</b>	<b>part no.</b>
	<ul style="list-style-type: none"> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>		
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-G05MRN	6058500
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 2 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-B02MRN	6058502
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	DSL-1204-B05MRN	6058503
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight, A-coded</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 5 m, 4-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Uncontaminated zones, Zones with oils and lubricants, Robot, Drag chain operation</li> </ul>	YF2A14-050UB3XLEAX	2095608
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, straight</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 20 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	YF2AP4-020PA2M2AP4	2143765
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 4-pin, angled</li> <li><b>Connection type head B:</b> Male connector, M12, 4-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 3 m, 4-wire, PP</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Note:</b> This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid &amp; hydrogen peroxide (H2O2)</li> <li><b>Application:</b> Hygienic and washdown zones, Drag chain operation</li> </ul>	YG2AP4-030PA2M2AP4	2151191

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is "Sensor Intelligence."**

## WORLDWIDE PRESENCE:

Contacts and other locations [www.sick.com](http://www.sick.com)