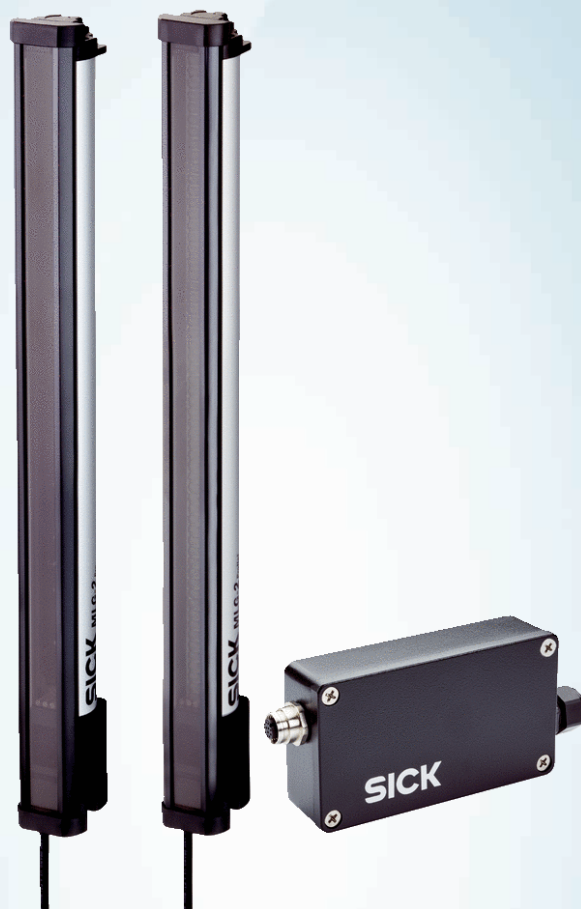




# MLG20N-1480U10501

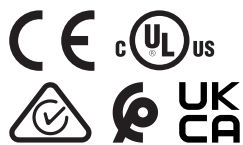
MLG-2

AUTOMATION LIGHT GRIDS

**SICK**  
Sensor Intelligence.



Illustration may differ



Ordering information

| Type              | part no. |
|-------------------|----------|
| MLG20N-1480U10501 | 1137732  |

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)

Detailed technical data

Features

|                                 |                                                             |                             |
|---------------------------------|-------------------------------------------------------------|-----------------------------|
| Device version                  | ProNet - Replacement product (for MLG-1 with terminals)     |                             |
| Sensor principle                | Sender/receiver                                             |                             |
| Minimum detectable object (MDO) | 20 mm <sup>1)</sup><br>24 mm <sup>2)</sup><br><sup>3)</sup> |                             |
| Beam separation                 | 20 mm                                                       |                             |
| Type of synchronization         | Cable                                                       |                             |
| Number of beams                 | 75                                                          |                             |
| Detection height                | 1,480 mm                                                    |                             |
| Software features (default)     | Interface RS-485                                            | Beam status                 |
|                                 | Baud rate RS-485                                            | 9.6 kbit/s                  |
|                                 | Q <sub>1</sub>                                              | Presence detection          |
|                                 | Q <sub>2</sub>                                              | Presence detection inverted |
|                                 | Q <sub>3</sub>                                              | Contamination warning       |
|                                 | Q <sub>4</sub>                                              | Presence detection          |
|                                 | Q <sub>5</sub>                                              | off                         |
|                                 | Q <sub>6</sub>                                              | off                         |
|                                 | In <sub>1</sub>                                             | Teach input                 |
|                                 | In <sub>2</sub>                                             | off                         |
| Operating mode                  |                                                             |                             |

<sup>1)</sup> MDO min. detectable object at high measurement accuracy.  
<sup>2)</sup> MDO min. detectable object for standard measurement accuracy.  
<sup>3)</sup> Depending on beam separation without cross beam setting.

|                               |                              |                                                                                                                                                                                                  |
|-------------------------------|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                               | Standard                     | ✓                                                                                                                                                                                                |
|                               | Transparent                  | ✓                                                                                                                                                                                                |
|                               | Dust- and sunlight-resistant | ✓                                                                                                                                                                                                |
| <b>Function</b>               |                              |                                                                                                                                                                                                  |
|                               | Cross beam                   | ✓                                                                                                                                                                                                |
|                               | Beam blanking                | ✓                                                                                                                                                                                                |
|                               | High-speed scan              | ✓                                                                                                                                                                                                |
|                               | High measurement accuracy    | ✓                                                                                                                                                                                                |
| <b>Applications</b>           | Switching output             | Object detection/object widthObject recognitionHeight classificationHole detection/hole size-Outside/inside dimensionObject positionHole positionZone definition                                 |
|                               | Data interface               | Object detectionHole detectionObject height measurementMeasurement of the outside dimensionMeasurement of the inside dimensionMeasurement of the object positionMeasurement of the hole position |
| <b>Included with delivery</b> |                              | 1 × sender<br>1 × receiver<br>1 x Fieldbus module<br>4/6 x QuickFix brackets (6 x QuickFix brackets for monitoring heights above 2 m)<br>1 × Quick Start Guide                                   |

<sup>1)</sup> MDO min. detectable object at high measurement accuracy.

<sup>2)</sup> MDO min. detectable object for standard measurement accuracy.

<sup>3)</sup> Depending on beam separation without cross beam setting.

## Mechanics/electronics

|                                            |                                                                                                                              |
|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| <b>Light source</b>                        | LED, Infrared light                                                                                                          |
| <b>Wave length</b>                         | 850 nm                                                                                                                       |
| <b>Supply voltage <math>V_s</math></b>     | DC 19.2 V ... 28.8 V <sup>1)</sup>                                                                                           |
| <b>Power consumption sender</b>            | 59.7 mA <sup>2)</sup>                                                                                                        |
| <b>Power consumption receiver</b>          | 135.8 mA <sup>2)</sup>                                                                                                       |
| <b>Fieldbus module current consumption</b> | 115 mA                                                                                                                       |
| <b>Ripple</b>                              | < 5 V <sub>pp</sub>                                                                                                          |
| <b>Output current <math>I_{max}</math></b> | 100 mA                                                                                                                       |
| <b>Output load, capacitive</b>             | 100 nF                                                                                                                       |
| <b>Output load, Inductive</b>              | 1 H                                                                                                                          |
| <b>Initialization time</b>                 | < 1 s                                                                                                                        |
| <b>Switching output</b>                    | Push-pull: PNP/NPN                                                                                                           |
| <b>Connection type</b>                     | Plug, M12, 5-pin, 0.22 m<br>Connector M12, 12-pin, 0.21 m                                                                    |
| <b>Housing material</b>                    | Aluminum                                                                                                                     |
| <b>Display</b>                             | LED                                                                                                                          |
| <b>Enclosure rating</b>                    | IP65, IP67 <sup>3)</sup>                                                                                                     |
| <b>Circuit protection</b>                  | U <sub>V</sub> connections, reverse polarity protected<br>Output Q short-circuit protected<br>Interference pulse suppression |

<sup>1)</sup> Without load.

<sup>2)</sup> Without load with 24 V.

<sup>3)</sup> Operating in outdoor condition only with a external protection housing.

|                         |              |
|-------------------------|--------------|
| <b>Protection class</b> | III          |
| <b>Weight</b>           | 3.249 kg     |
| <b>Front screen</b>     | PMMA         |
| <b>Option</b>           | None         |
| <b>UL File No.</b>      | NRKH.E181493 |

<sup>1)</sup> Without load.

<sup>2)</sup> Without load with 24 V.

<sup>3)</sup> Operating in outdoor condition only with a external protection housing.

## Performance

|                        |                      |
|------------------------|----------------------|
| <b>Maximum range</b>   | 7 m <sup>1)</sup>    |
| <b>Minimum range</b>   | ≥ 0 m                |
| <b>Operating range</b> | 5 m                  |
| <b>Response time</b>   | 3.6 ms <sup>2)</sup> |

<sup>1)</sup> No reserve for environmental issue and deterioration of the diode.

<sup>2)</sup> Without high speed.

## Interfaces

|                        |                                   |
|------------------------|-----------------------------------|
| <b>Serial</b>          | ✓ , RS-485                        |
| Data transmission rate | 1.2 kbit/s ...921.6 kbit/s        |
| <b>Inputs/outputs</b>  | RS-485 + 6 x Q + 2 x I/O          |
| <b>Digital output</b>  | Q <sub>1</sub> ... Q <sub>6</sub> |
| Number                 | 6                                 |
| <b>Digital input</b>   | In <sub>1</sub> , In <sub>2</sub> |
| Number                 | 2                                 |

## Ambient data

|                                      |                                                                                    |
|--------------------------------------|------------------------------------------------------------------------------------|
| <b>Shock resistance</b>              | Continuous shocks 10 g, 16 ms, 1000 shocks<br>Single shocks 15 g, 11 ms 3 per axle |
| <b>Vibration resistance</b>          | Sinusoidal oscillation 10-150 Hz 5 g                                               |
| <b>EMC</b>                           | EN 60947-5-2                                                                       |
| <b>Ambient light immunity</b>        | Direct: 150,000 lx <sup>1)</sup><br>Indirect: 200,000 lx <sup>2)</sup>             |
| <b>Ambient operating temperature</b> | -30 °C ... +55 °C                                                                  |
| <b>Ambient temperature, storage</b>  | -40 °C ... +70 °C                                                                  |

<sup>1)</sup> Outdoor mode.

<sup>2)</sup> Light resistance indirect.

## Certificates

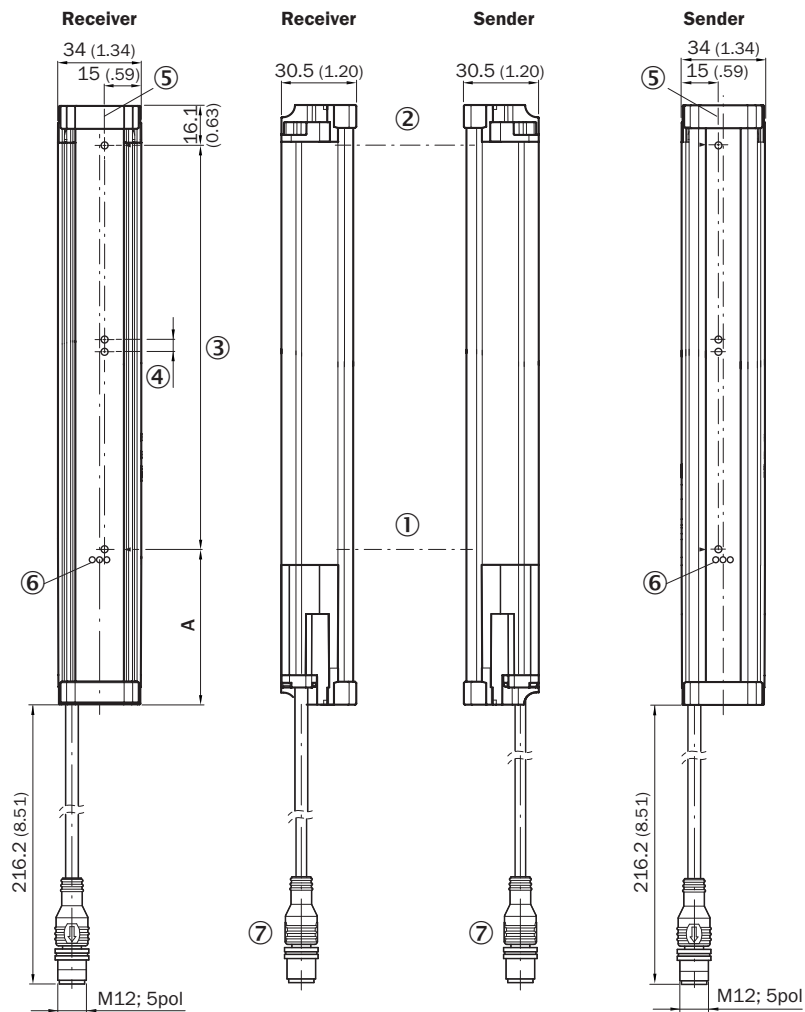
|                                           |   |
|-------------------------------------------|---|
| <b>EU declaration of conformity</b>       | ✓ |
| <b>UK declaration of conformity</b>       | ✓ |
| <b>ACMA declaration of conformity</b>     | ✓ |
| <b>Moroccan declaration of conformity</b> | ✓ |
| <b>China-RoHS</b>                         | ✓ |
| <b>cULus certificate</b>                  | ✓ |

|                                                                       |   |
|-----------------------------------------------------------------------|---|
| Photobiological safety (IEC EN 62471)                                 | ✓ |
| Information according to Art. 3 of Data Act (Regulation EU 2023/2854) | ✓ |

Classifications

|                |          |
|----------------|----------|
| ECLASS 5.0     | 27270910 |
| ECLASS 5.1.4   | 27270910 |
| ECLASS 6.0     | 27270910 |
| ECLASS 6.2     | 27270910 |
| ECLASS 7.0     | 27270910 |
| ECLASS 8.0     | 27270910 |
| ECLASS 8.1     | 27270910 |
| ECLASS 9.0     | 27270910 |
| ECLASS 10.0    | 27270910 |
| ECLASS 11.0    | 27270910 |
| ECLASS 12.0    | 27270910 |
| ETIM 5.0       | EC002549 |
| ETIM 6.0       | EC002549 |
| ETIM 7.0       | EC002549 |
| ETIM 8.0       | EC002549 |
| UNSPSC 16.0901 | 39121528 |

### Dimensional drawing



|                       |                                        |
|-----------------------|----------------------------------------|
| Beam separation 5 mm  | 63.3 (2.49)                            |
| Beam separation 10 mm | 68.3 (2.69)                            |
| Beam separation 20 mm | 68.3 (2.69)/78.3 (3.08) <sup>(2)</sup> |
| Beam separation 25 mm | 83.3 (3.28)                            |
| Beam separation 30 mm | 88.3 (3.48)                            |
| Beam separation 50 mm | 108.3 (4.26)                           |

<sup>1)</sup> Distance: MLG edge - first beam

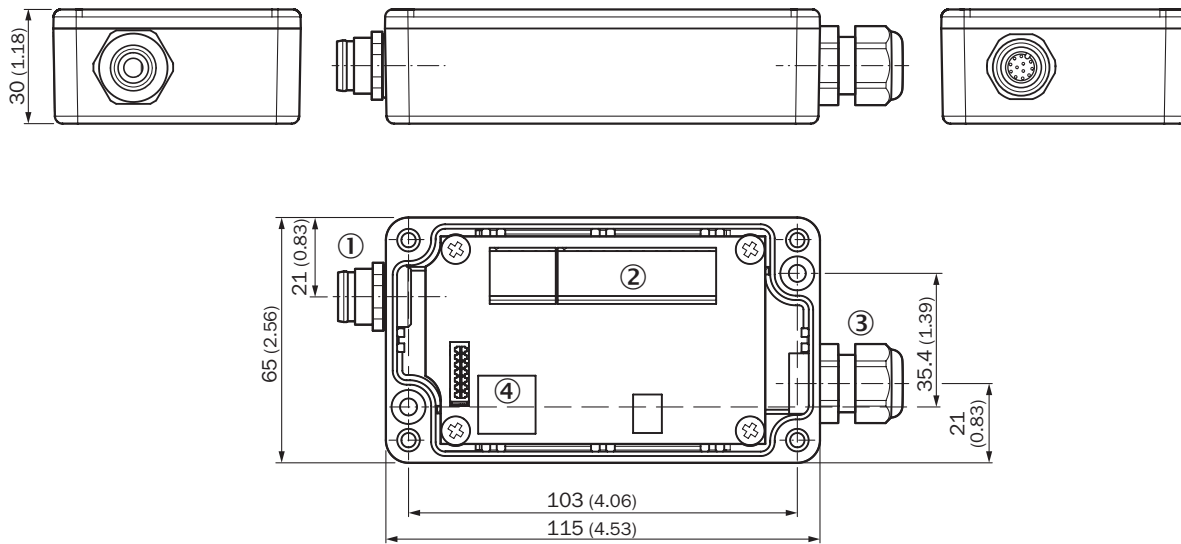
<sup>2)</sup> MLG20x-xx40: 68.3 mm

MLG20x-xx80: 78.3 mm

Dimensions in mm (inch)

- ① First beam
- ② last beam
- ③ detection height (see technical data)
- ④ Beam separation
- ⑤ Optical axis
- ⑥ status indicator: green, yellow, red LEDs
- ⑦ Connection

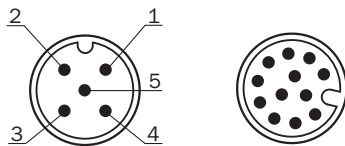
## Dimensional drawing: terminal connection box (AFB)



Dimensions in mm (inch)

- ① female connector M12, 12-pin
- ② Cable gland
- ③ PG gland
- ④ RJ45 (Ethernet)

## Connection type and diagram



| Sender |   |
|--------|---|
| brn    | 1 |
| wht    | 2 |
| blu    | 3 |
| blk    | 4 |
| gra    | 5 |
|        |   |

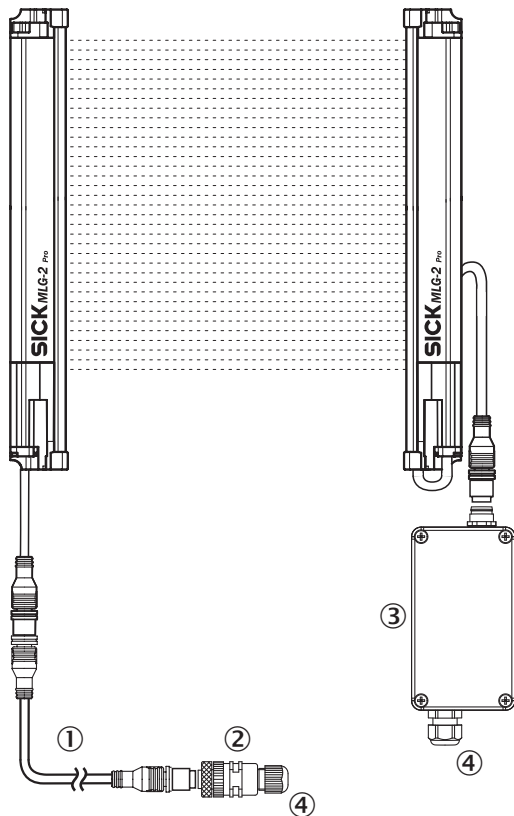
Receiver

①

|     |   |         |
|-----|---|---------|
| brn | 1 | +(L+)   |
| wht | 2 | Sync A  |
| blu | 3 | -(M)    |
| blk | 4 | Test in |
| gra | 5 | Sync B  |
|     |   |         |

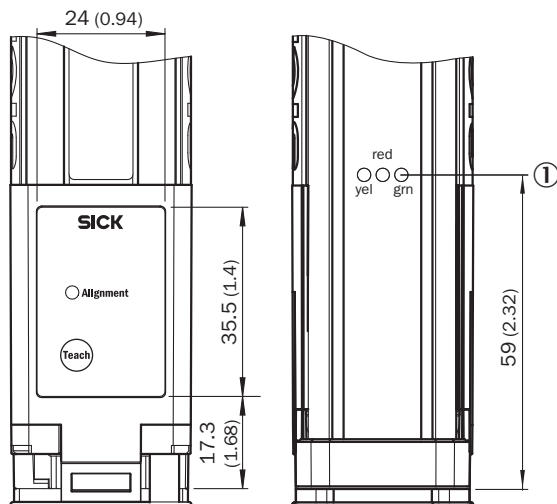
① Connection to terminal connection box (AFB)

### Pinouts Terminal connection box (AFB)



- ① Connection cable (6057015)
- ② female connector M12, 5-pin (6009719)
- ③ terminal connection box (AFB)
- ④ For connection to PLC / PIN assignment, see technical information (MLG-2 as upgrade product for MLG-1 and XLG)

### Adjustments

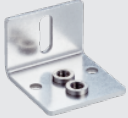


- ① status indicator: green, yellow, red LEDs



## Recommended accessories

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)

|                                                                                   | Brief description                                                                                                                                                                                                                                                                                                                                                                                                                                                | Type                     | part no. |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|----------|
| connectors and cables                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                          |          |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Male connector, RJ45, 4-pin, straight</li> <li><b>Connection type head B:</b> Male connector, RJ45, 4-pin, straight</li> <li><b>Signal type:</b> Ethernet</li> <li><b>Cable:</b> 3 m, crossover, PVC</li> <li><b>Description:</b> Ethernet, unshielded</li> </ul>                                                                                                                          | Ethernet crossover cable | 6026084  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 5-pin, straight, A-coded</li> <li><b>Description:</b> Unshielded</li> <li><b>Connection systems:</b> Screw-type terminals</li> <li><b>Permitted cross-section:</b> ≤ 0.75 mm²</li> </ul>                                                                                                                                                                            | DOS-1205-G               | 6009719  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 5-pin, straight</li> <li><b>Connection type head B:</b> Male connector, M12, 8-pin, straight</li> <li><b>Signal type:</b> Sensor/actuator cable</li> <li><b>Cable:</b> 0.1 m, 5-wire, PUR, halogen-free</li> <li><b>Description:</b> Sensor/actuator cable, unshielded</li> <li><b>Application:</b> Zones with oils and lubricants, Drag chain operation</li> </ul> | DSL-1258-G0M1C           | 6057015  |
| Mounting systems                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                          |          |
|  | <ul style="list-style-type: none"> <li><b>Description:</b> Mounting bracket for external mounting of the fieldbus module, 1 × mounting bracket and 1 × M5 × 6 screw</li> <li><b>Material:</b> Stainless steel</li> <li><b>Details:</b> Stainless steel V2A (1.4301)</li> </ul>                                                                                                                                                                                   | BEF-WN-FBM-SET1          | 2082322  |

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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