



# AFM60B-TGRA032768

AFS/AFM60 SSI

**ABSOLUTE ENCODERS**

**SICK**  
Sensor Intelligence.



## Ordering information

| Type              | part no. |
|-------------------|----------|
| AFM60B-TGRA032768 | 1052839  |

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

Illustration may differ



## Detailed technical data

## Safety-related parameters

|                                                          |                                          |
|----------------------------------------------------------|------------------------------------------|
| <b>MTTF<sub>D</sub> (mean time to dangerous failure)</b> | 250 years (EN ISO 13849-1) <sup>1)</sup> |
|----------------------------------------------------------|------------------------------------------|

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## Performance

|                                                                                 |                                  |
|---------------------------------------------------------------------------------|----------------------------------|
| <b>Number of steps per revolution (max. resolution)</b>                         | 32,768 (15 bit)                  |
| <b>Number of revolutions</b>                                                    | 4,096 (12 bit)                   |
| <b>Max. resolution (number of steps per revolution x number of revolutions)</b> | 15 bit x 12 bit (32,768 x 4,096) |
| <b>Error limits G</b>                                                           | 0.05° <sup>1)</sup>              |
| <b>Repeatability standard deviation <math>\sigma_r</math></b>                   | 0.002° <sup>2)</sup>             |

<sup>1)</sup> In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

<sup>2)</sup> In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

## Interfaces

|                                           |                                                    |
|-------------------------------------------|----------------------------------------------------|
| <b>Communication interface</b>            | SSI                                                |
| <b>Communication Interface detail</b>     | SSI + incremental                                  |
| <b>Initialization time</b>                | 50 ms <sup>1)</sup>                                |
| <b>Position forming time</b>              | < 1 µs                                             |
| <b>Code type</b>                          | Gray                                               |
| <b>Code sequence parameter adjustable</b> | CW/CCW (V/R) parameter adjustable                  |
| <b>Clock frequency</b>                    | ≤ 2 MHz <sup>2)</sup>                              |
| <b>Set (electronic adjustment)</b>        | H-active (L = 0 - 3 V, H = 4,0 - U <sub>S</sub> V) |

<sup>1)</sup> Valid positional data can be read once this time has elapsed.

<sup>2)</sup> Minimum, LOW level (Clock +): 250 ns.

|                                                |                                           |
|------------------------------------------------|-------------------------------------------|
| <b>CW/CCW (counting sequence when turning)</b> | L-active (L = 0 - 1,5 V, H = 2,0 - Us V)  |
| <b>Pulses per revolution</b>                   | 1/4 of number of SSI steps per revolution |
| <b>Output frequency</b>                        | ≤ 600 kHz                                 |
| <b>Load current</b>                            | ≤ 30 mA                                   |

<sup>1)</sup> Valid positional data can be read once this time has elapsed.

<sup>2)</sup> Minimum, LOW level (Clock +): 250 ns.

## Electronics

|                                    |                                     |
|------------------------------------|-------------------------------------|
| <b>Connection type</b>             | Male connector, M23, 12-pin, radial |
| <b>Supply voltage</b>              | 4.5 ... 32 V                        |
| <b>Power consumption</b>           | ≤ 0.7 W (without load)              |
| <b>Reverse polarity protection</b> | ✓                                   |

## Mechanics

|                                       |                                         |
|---------------------------------------|-----------------------------------------|
| <b>Mechanical design</b>              | Through hollow shaft                    |
| <b>Shaft diameter</b>                 | 14 mm                                   |
| <b>Characteristics of the shaft</b>   | Front clamp                             |
| <b>Weight</b>                         | 0.2 kg <sup>1)</sup>                    |
| <b>Shaft material</b>                 | Stainless steel                         |
| <b>Flange material</b>                | Aluminum                                |
| <b>Housing material</b>               | Aluminum die cast                       |
| <b>Start up torque</b>                | < 0.8 Ncm (+20 °C)                      |
| <b>Operating torque</b>               | < 0.6 Ncm (+20 °C)                      |
| <b>Permissible movement static</b>    | ± 0.3 mm (radial)<br>± 0.5 mm (axial)   |
| <b>Permissible movement dynamic</b>   | ± 0.1 mm (radial)<br>± 0.2 mm (axial)   |
| <b>Operating speed</b>                | ≤ 9,000 min <sup>-1</sup> <sup>2)</sup> |
| <b>Moment of inertia of the rotor</b> | 40 gcm <sup>2</sup>                     |
| <b>Bearing lifetime</b>               | 3.0 x 10 <sup>9</sup> revolutions       |
| <b>Angular acceleration</b>           | ≤ 500,000 rad/s <sup>2</sup>            |

<sup>1)</sup> Based on devices with male connector.

<sup>2)</sup> Allow for self-heating of 3.3 K per 1,000 rpm when designing the operating temperature range.

## Ambient data

|                                      |                                                                              |
|--------------------------------------|------------------------------------------------------------------------------|
| <b>EMC</b>                           | According to EN 61000-6-2 and EN 61000-6-3 <sup>1)</sup>                     |
| <b>Enclosure rating</b>              | IP65, shaft side (IEC 60529)<br>IP67, housing side (IEC 60529) <sup>2)</sup> |
| <b>Permissible relative humidity</b> | 90 % (Condensation not permitted)                                            |
| <b>Operating temperature range</b>   | -40 °C ... +100 °C <sup>3)</sup>                                             |
| <b>Storage temperature range</b>     | -40 °C ... +100 °C, without package                                          |

<sup>1)</sup> EMC according to the standards quoted is achieved if shielded cables are used.

<sup>2)</sup> For devices with male connector: with mounted mating connector.

<sup>3)</sup> Stationary position of the cable.

|                                |                                         |
|--------------------------------|-----------------------------------------|
| <b>Resistance to shocks</b>    | 70 g, 6 ms (EN 60068-2-27)              |
| <b>Resistance to vibration</b> | 30 g, 10 Hz ... 2,000 Hz (EN 60068-2-6) |

<sup>1)</sup> EMC according to the standards quoted is achieved if shielded cables are used.

<sup>2)</sup> For devices with male connector: with mounted mating connector.

<sup>3)</sup> Stationary position of the cable.

## Certificates

|                                                                              |   |
|------------------------------------------------------------------------------|---|
| <b>EU declaration of conformity</b>                                          | ✓ |
| <b>UK declaration of conformity</b>                                          | ✓ |
| <b>ACMA declaration of conformity</b>                                        | ✓ |
| <b>Moroccan declaration of conformity</b>                                    | ✓ |
| <b>China-RoHS</b>                                                            | ✓ |
| <b>cULus certificate</b>                                                     | ✓ |
| <b>Information according to Art. 3 of Data Act (Regulation EU 2023/2854)</b> | ✓ |

## Classifications

|                       |          |
|-----------------------|----------|
| <b>ECLASS 5.0</b>     | 27270502 |
| <b>ECLASS 5.1.4</b>   | 27270502 |
| <b>ECLASS 6.0</b>     | 27270590 |
| <b>ECLASS 6.2</b>     | 27270590 |
| <b>ECLASS 7.0</b>     | 27270502 |
| <b>ECLASS 8.0</b>     | 27270502 |
| <b>ECLASS 8.1</b>     | 27270502 |
| <b>ECLASS 9.0</b>     | 27270502 |
| <b>ECLASS 10.0</b>    | 27270502 |
| <b>ECLASS 11.0</b>    | 27270502 |
| <b>ECLASS 12.0</b>    | 27270502 |
| <b>ETIM 5.0</b>       | EC001486 |
| <b>ETIM 6.0</b>       | EC001486 |
| <b>ETIM 7.0</b>       | EC001486 |
| <b>ETIM 8.0</b>       | EC001486 |
| <b>UNSPSC 16.0901</b> | 41112113 |

## Dimensional drawing



Dimensions in mm (inch)

① cable diameter = 5.6 mm +/- 0.2 mm bend radius = 30 mm

## Anschlussbelegung M23 male connector, 12-pin and cable, 12-wire, SSI/Gray + incremental



view of M23 male device connector on encoder

| PIN | Wire colors (cable connection) | SignalSin/Cos  | Explanation                       |
|-----|--------------------------------|----------------|-----------------------------------|
| 1   | Red                            | U <sub>S</sub> | Operating voltage                 |
| 2   | Blue                           | GND            | Ground connection                 |
| 3   | Yellow                         | Clock +        | Interface signals                 |
| 4   | White                          | Data +         | Interface signals                 |
| 5   | Orange                         | SET            | Electronic adjustment             |
| 6   | Brown                          | Data -         | Interface signals                 |
| 7   | Violet                         | Clock -        | Interface signals                 |
| 8   | Black                          | <sup>-</sup> B | Signal wire                       |
| 9   | Orange-black                   | CW/CCW (V/R)   | Sequence in direction of rotation |

| PIN | Wire colors (cable connection) | SignalSin/Cos | Explanation                                                                       |
|-----|--------------------------------|---------------|-----------------------------------------------------------------------------------|
| 10  | Green                          | $\bar{A}$     | Signal wire                                                                       |
| 11  | Gray                           | A             | Signal wire                                                                       |
| 12  | Pink                           | B             | Signal wire                                                                       |
| -   | -                              | Shielding     | Screen connected to housing on encoder side. Connected to ground on control side. |

## Diagrams



The maximum speed is also dependent on the shaft type.

## Recommended accessories

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

|                                                                                   | Brief description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Type       | part no. |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|----------|
| programming devices                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |            |          |
|  | <ul style="list-style-type: none"> <li>• <b>Product segment:</b> Programming devices</li> <li>• <b>Product family:</b> PGT-10 Pro</li> <li>• <b>Description:</b> Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.</li> <li>• <b>Items supplied:</b> 1 x PGT-10-Pro stand-alone programming tool, 4 x alkaline type batteries, 1.5 V Mignon (AA)</li> </ul> | PGT-10-Pro | 1072254  |
|  | <ul style="list-style-type: none"> <li>• <b>Product segment:</b> Programming devices</li> <li>• <b>Product family:</b> PGT-08-S</li> <li>• <b>Description:</b> USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders. Not compatible with the portable SOPAS ET versions.</li> </ul>                                                                                                                                                   | PGT-08-S   | 1036616  |

|                                                                                     | Brief description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Type             | part no. |
|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------|
| connectors and cables                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                  |          |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, angled, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, shieldedSSIIncremental</li> <li><b>Connection systems:</b> Solder connection</li> </ul>                                                                                                                                                              | DOS-2312-W01     | 2072580  |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, shieldedSSIIncremental</li> <li><b>Connection systems:</b> Solder connection</li> </ul>                                                                                                                                                            | DOS-2312-G02     | 2077057  |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, shieldedSSIIncremental</li> <li><b>Connection systems:</b> Solder connection</li> </ul>                                                                                                                                                            | DOS-2312-G       | 6027538  |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 3 m, 12-wire</li> <li><b>Description:</b> Shielded</li> </ul>                                                                                                                                                                                                                                            | DOL-2312-G03MMD2 | 2062300  |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 5 m, 12-wire</li> <li><b>Description:</b> Shielded</li> </ul>                                                                                                                                                                                                                                            | DOL-2312-G05MMD2 | 2062301  |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 1.5 m, 12-wire</li> <li><b>Description:</b> Unshielded</li> </ul>                                                                                                                                                                                                                                        | DOL-2312-G1M5MD2 | 2062284  |
|    | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 10 m, 12-wire</li> <li><b>Description:</b> Shielded</li> </ul>                                                                                                                                                                                                                                           | DOL-2312-G10MMD2 | 2062302  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 20 m, 12-wire</li> <li><b>Description:</b> Shielded</li> </ul>                                                                                                                                                                                                                                           | DOL-2312-G20MMD2 | 2062303  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Cable:</b> 30 m, 12-wire</li> <li><b>Description:</b> Shielded</li> </ul>                                                                                                                                                                                                                                           | DOL-2312-G30MMD2 | 2062304  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 9-pin, straight, A-coded</li> <li><b>Signal type:</b> HIPERFACE<sup>®</sup>, SSI, Incremental</li> <li><b>Description:</b> HIPERFACE<sup>®</sup>, shieldedSSIIncremental</li> <li><b>Connection systems:</b> Solder connection</li> </ul>                                                                                                                                                             | DOS-2309-G       | 6028533  |
|  | <ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M23, 12-pin, straight</li> <li><b>Connection type head B:</b> Male connector, D-Sub, 9-pin, straight</li> <li><b>Signal type:</b> SSI + incremental, SSI + Sin/Cos</li> <li><b>Cable:</b> 0.5 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> SSI + incremental, shielded, SSI + Sin/Cos</li> <li><b>Note:</b> Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S</li> </ul> | DSL-3D08-G0M5AC4 | 2059270  |

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)