



MLG50A-2650R10503

MLG-2

AUTOMATION LIGHT GRIDS

SICK
Sensor Intelligence.



Illustration may differ

Ordering information

Type	part no.
MLG50A-2650R10503	1217469

Other models and accessories → www.sick.com/MLG-2



Detailed technical data

Features

Device version	Pro - Extended functionality										
Sensor principle	Sender/receiver										
Minimum detectable object (MDO)	50 mm ¹⁾ 54 mm ²⁾ ³⁾										
Beam separation	50 mm										
Type of synchronization	Cable										
Number of beams	54										
Detection height	2,650 mm										
Software features (default)	<table border="0"> <tr> <td>Q₁</td> <td>Presence detection</td> </tr> <tr> <td>Q₂ / IN</td> <td>Teach input</td> </tr> <tr> <td>Q₃</td> <td>Presence detection</td> </tr> <tr> <td>Q₄ / IN2</td> <td>Presence detection</td> </tr> <tr> <td>Teach</td> <td>Standard mode & cross beam</td> </tr> </table>	Q ₁	Presence detection	Q ₂ / IN	Teach input	Q ₃	Presence detection	Q ₄ / IN2	Presence detection	Teach	Standard mode & cross beam
Q ₁	Presence detection										
Q ₂ / IN	Teach input										
Q ₃	Presence detection										
Q ₄ / IN2	Presence detection										
Teach	Standard mode & cross beam										
Operating mode	<table border="0"> <tr> <td>Standard</td> <td>✓</td> </tr> <tr> <td>Transparent</td> <td>✓</td> </tr> </table>	Standard	✓	Transparent	✓						
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Transparent	✓										

¹⁾ MDO min. detectable object at high measurement accuracy.

²⁾ MDO min. detectable object for standard measurement accuracy.

³⁾ Depending on beam separation without cross beam setting.

Function	Dust- and sunlight-resistant	✓
	Cross beam	✓
	Beam blanking	✓
	High measurement accuracy	✓
Applications	Switching output	Object detection/object width Object recognition Height classification Hole detection/hole size- Outside/inside dimension Object position Hole position Zone definition
	Data interface	Object detection Hole detection Object height measurement Measurement of the outside dimension Measurement of the inside dimension Measurement of the object position Measurement of the hole position
Included with delivery		1 × sender 1 × receiver 4/6 × QuickFix brackets (6 × QuickFix brackets for monitoring heights above 2 m) 1 × Quick Start Guide

1) MDO min. detectable object at high measurement accuracy.

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3) Depending on beam separation without cross beam setting.

Mechanics/electronics

Light source	LED, Infrared light
Wave length	850 nm
Supply voltage V_s	DC 19.2 V ... 28.8 V ¹⁾
Power consumption sender	57.7 mA ²⁾
Power consumption receiver	130.8 mA ²⁾
Ripple	< 5 V _{pp}
Output current I_{max}	100 mA
Output load, capacitive	100 nF
Output load, Inductive	1 H
Initialization time	< 1 s
Switching output	Push-pull: PNP/NPN
Connection type	Plug, M12, 5-pin, 0.22 m Male connector M12, 8-pin, 0.27 m M12 female connector, 4-pin, D-coded, 0.19 m
Housing material	Aluminum
Display	LED
Enclosure rating	IP65, IP67 ³⁾
Circuit protection	U _V connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
Protection class	III
Weight	5.649 kg
Front screen	PMMA

1) Without load.

2) Without load with 24 V.

3) Operating in outdoor condition only with a external protection housing.

Option	None
UL File No.	NRKH.E181493

¹⁾ Without load.

²⁾ Without load with 24 V.

³⁾ Operating in outdoor condition only with a external protection housing.

Performance

Maximum range	7 m ¹⁾
Minimum range	≥ 0 m
Operating range	5 m
Response time	5.5 ms ²⁾

¹⁾ No reserve for environmental issue and deterioration of the diode.

²⁾ Without high speed.

Interfaces

IO-Link	✓ , IO-Link V1.1
Data transmission rate	230,4 kbit/s (COM3)
Maximum cable length	20 m
Cycle time	2.3 ms
VendorID	26
DeviceID HEX	800068
DeviceID DEC	8388712
Process data length	32 Byte (TYPE_2_V) ¹⁾
Inputs/outputs	4 x Q (IO-Link)
Digital output	Q ₁ ... Q ₄
Number	4
Digital input	In ₁ , In ₂
Number	2

¹⁾ For an IO-Link master with V1.0, reverts to interleaved mode (consisting of TYPE_1_1 (ProcessData) and TYPE_1_2 (on-request data)).

Ambient data

Shock resistance	Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle
Vibration resistance	Sinusoidal oscillation 10-150 Hz 5 g
EMC	EN 60947-5-2
Ambient light immunity	Direct: 150,000 lx ¹⁾ Indirect: 200,000 lx ²⁾
Ambient operating temperature	-30 °C ... +55 °C
Ambient temperature, storage	-40 °C ... +70 °C

¹⁾ Outdoor mode.

²⁾ Light resistance indirect.

Smart Task

Smart Task name	Base logics
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Certificates

EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China-RoHS	✓
cULus certificate	✓
IO-Link	✓
Photobiological safety (IEC EN 62471)	✓

Classifications

ECLASS 5.0	27270910
ECLASS 5.1.4	27270910
ECLASS 6.0	27270910
ECLASS 6.2	27270910
ECLASS 7.0	27270910
ECLASS 8.0	27270910
ECLASS 8.1	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
UNSPSC 16.0901	39121528

Dimensional drawing



A ¹⁾ **B** ²⁾

Strahlabstand	A ¹⁾	B ²⁾
Strahlabstand 2,5 mm	62,25	17,15
Strahlabstand 5 mm	63,3	16,1
Strahlabstand 10 mm	68,3	16,1
Strahlabstand 20 mm	68,3/78,3 ³⁾	16,1
Strahlabstand 25 mm	83,3	16,1
Strahlabstand 30 mm	88,3	16,1
Strahlabstand 50 mm	108,3	16,1

¹⁾ Abstand: MLG-2 Kante - erster Strahl

²⁾ Abstand: MLG-2 Kante - letzter Strahl

³⁾ MLG20x-xx**40**: 68,3 mm

MLG20x-xx**80**: 78,3 mm

Dimensions in mm (inch)

- ① First beam
- ② last beam
- ③ detection height (see technical data)
- ④ Beam separation
- ⑤ Optical axis
- ⑥ status indicator: green, yellow, red LEDs
- ⑦ Connection

Connection type and diagram Connector M12, 5/8-pin, switching outputs Q



Pinouts



- ① Connection cable receiver (2096010)
- ② T-piece
- ③ Connection cable (6020664)
- ④ Ethernet Connection cable

Adjustments



① status indicator: green, yellow, red LEDs

Connection diagram T-splitter, IO-Link Master



	Brief description	Type	part no.
network devices			
		SIG350-0004AP100	6076871
		SIG350-0006AP100	6076924
		SIG350-0005AP100	6076923

SICK AT A GLANCE

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